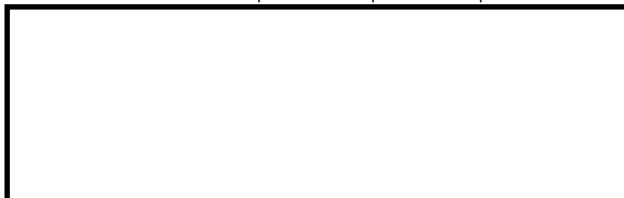
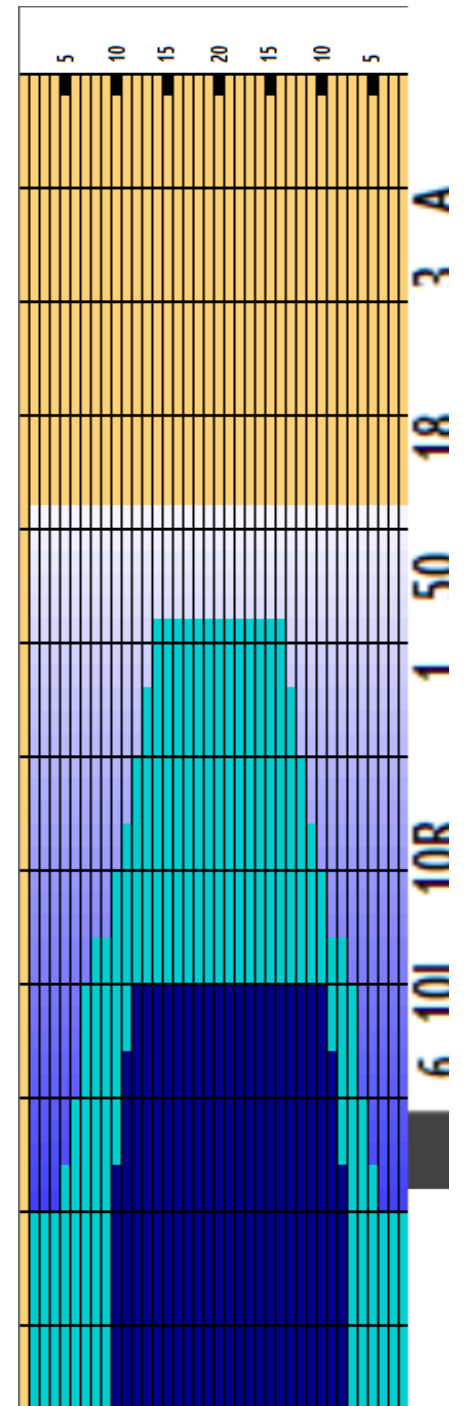


|                      |           |                    |          |                    |          |
|----------------------|-----------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 41        | Reverse Brush Drop | 32       | Oil Per Board      | Multi ul |
| Forward Oil Total    | 21.005 mL | Reverse Oil Total  | 5.885 mL | Volume Oil Total   | 26.89 mL |
| Tank Configuration   | A Only    | Tank A Conditioner | KEGEL    | Tank B Conditioner | KEGEL    |

|    | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET | T.OIL |
|----|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 5     | 53   | 18    | 4      | A    | 185     | 0.0   | 10.2 | 10.2 | 9805  |
| 2  | 5L    | 5R   | 1     | 50   | 18    | 3      | A    | 31      | 10.2  | 12.7 | 2.5  | 1550  |
| 3  | 6L    | 6R   | 1     | 50   | 18    | 3      | A    | 29      | 12.7  | 15.2 | 2.5  | 1450  |
| 4  | 7L    | 7R   | 2     | 50   | 18    | 3      | A    | 54      | 15.2  | 20.3 | 5.1  | 2700  |
| 5  | 8L    | 8R   | 1     | 50   | 18    | 3      | A    | 25      | 20.3  | 22.8 | 2.5  | 1250  |
| 6  | 10L   | 10R  | 1     | 50   | 18    | 3      | A    | 21      | 22.8  | 25.3 | 2.5  | 1050  |
| 7  | 11L   | 11R  | 1     | 50   | 18    | 3      | A    | 19      | 25.3  | 27.8 | 2.5  | 950   |
| 8  | 12L   | 12R  | 1     | 50   | 18    | 3      | A    | 17      | 27.8  | 30.3 | 2.5  | 850   |
| 9  | 13L   | 13R  | 1     | 50   | 22    | 3      | A    | 15      | 30.3  | 33.4 | 3.1  | 750   |
| 10 | 14L   | 14R  | 1     | 50   | 22    | 3      | A    | 13      | 33.4  | 36.5 | 3.1  | 650   |
| 11 | 2L    | 2R   | 0     | 50   | 26    | 2      | A    | 0       | 36.5  | 41.0 | 4.5  | 0     |

|   | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 50   | 30    | 3      | A    | 0       | 41.0  | 20.0 | -21.0 | 0     |
| 2 | 12L   | 10R  | 1     | 55   | 22    | 3      | A    | 19      | 20.0  | 16.9 | -3.1  | 1045  |
| 3 | 11L   | 9R   | 2     | 55   | 18    | 4      | A    | 42      | 16.9  | 11.8 | -5.1  | 2310  |
| 4 | 10L   | 8R   | 2     | 55   | 18    | 4      | A    | 46      | 11.8  | 6.7  | -5.1  | 2530  |
| 5 | 2L    | 2R   | 0     | 50   | 18    | 4      | A    | 0       | 6.7   | 0.0  | -6.7  | 0     |

Cleaner Ratio Main Mix 5:1 Forward  
 Cleaner Ratio Back End Mix 5:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 3.1            | 1.49           | 1.01            | 1.01            | 1.29           | 3.1            |

